

To:	TSSA	From:	Janet Townsend
Company:	Herose GMBH Armaturen und Metalle	Phone:	416-747-4291
Pages:	8	Location:	Toronto
Our File:	ANR-5107	Date:	September 28, 2018

Your File: 2382278

Subject: Request for Design Registration

Dear Ms. Francis,

CSA has reviewed the documentation submitted by TSSA on behalf of Herose GMBH Armaturen und Metalle

These fittings have been registered by CSA for the Province of Québec. In accordance with an agreement between CSA, the Provinces of Québec and Saskatchewan; this registration is recognized by Quebec and Saskatchewan. These fittings are acceptable for use in these Provinces.

The letters CSA will be applied as a prefix to the CRN indicate which fittings have been registered in this manner. A copy of the stamped Statutory Declaration is attached.

The CRN is CSA-0G20613.56.

A copy of the Statutory Declaration with an original stamp affixed will be forwarded to you along with our invoice by regular mail.

Yours truly

Janet TownsendProgram Manager
CSA Group

178 Rexdale Blvd. Toronto, ON, M9W 1R3 Canada

 $\underline{www.csagroup.org}$

REGISTERED



CRN: CSA - OG 20613.56

Québec 🖽 🖽

Registration Process administered by CSA Group per CSA B51

Statutory Declaration Registration of Fittings

(a)) Design Qualification	
l ¹	Marc Zaubitzer	
	Quality Management	
		(Position eg, president, plant manager, chief eng.)
Of	HEROSE GMBH Armaturen un	
		(name of company)
Loc	cated at Elly-Heuss-Knapp-Stra	aße 12, 23843 Bad Oldesloe, Germany
		(plant address)
do s	solemnly declare that the fittings	listed hereunder, which are subject to the Boilers & Pressure Vessels Act:
X	comply with all the requireme required:	ents of the ANSI/ASME codes as to their dimensions, material, identification & service for which are
Ог		Technical Period partitional par CSA D51
	are not covered by the provis code and data.	ions of the ANSI/ASME codes, and are therefore constructed to comply withstandard, and are designed to the best current engineering practice, as shown by the supporting test
(b)	Quality control of Manuf	acture
The 064	e fittings ² covered by this declarated 420, 06421, 06425, 06426, 0644 support of the application, the follows sheet, drawing (incl. Bill of materials and part of the application, the follows sheet, drawing (incl. Bill of materials and part of the part of t	these fittings is controlled by a quality control program which complies with the requirements of s been verified by the following authority or authorized agency National Board of Boiler and Pressure Vessel Inspectors tion, for which I seek registration, are 06001, 06011, 06002, 06012, 06006, 06016 0, 06441, 06445, 06446, 06381, 06386, 06416 owing information, calculations and/or test data are attached: terials), burst pressure test report, min. wall thickness report
Dec	clared before me atBad_	
In th	he of <u>city</u>	of <u>germany</u>
E	a <u>14</u> thDay of <u>juni</u> Brix Lichtenberg, no	or oaths) / Signature of Declarer
TI C	The application is accepted for regions of the second of t	For Official to ON Option of Chief and Pressure Vessels Act and ed after ten (10) years from the data of acceptance. Aug. 14. 2028 For the Chief respector. A. B. ANWATT
R	Registered Number CRN <u>CSA</u>	- 0620613.56 For the Chief Inspector A. BANWATT Date CSA Sep. 19.2018

All fittings are required to be registered in the name of the Manufacturer.

³ This form shall be completed and signed by the president of highest official in the manufacturing plan where the fitting is produced.



Three completed copied of Statutory Declaration form together with three copies of Catalogs, drawings of Bulletins illustrating above fittings shall be submitted.

REGISTERED



CRN: CSA - 0G20613.56

Technical
Safety Authori

Saskatchewan

Registration Process adm

GSA Group per CSA B51

of Saskatchewan

Registration Process administered by

PH: (306)798-7112 Toll Free: (866)530-8599
FAX: (306)787-9273 Toll Free: (866)760-9255
Email: boilerpermils@lsask.ca
Website: www.tsask.ca

Statutory Declaration (Registration of Fittings)

2202 2nd Ave.

							TSK-1008
I. Declara	ation Informa	ation					
, Marc Za	ubitzer	-950				In this space, show face	simile of
<i>'</i> ,	Management		- == -	(B)(F) F	— ' I	manufacturer's logo or appear on the fitting.	
(must l		e.g. vice president, plant m ithority in the manufacturing					,
of: HEROS	E GMBH Armatu	ren und Metalle	THE THEY				
		(name of manufac	cturer)				935
located at:	Eliy-Heuss-K	napp-Straße 12		Bad Oldeslo	e	23843	A ST
	(Plant Address	*		(City,Prov)		(Postal Co	
	declare that the ety Act (check of	e fittings listed hereir one)	nunder, which ar	and the second T	e Saskato	hewan Boiler an	d Pressure
Comp	oly with the requ	irements of ASME	BPVC VIII Div.1	L democrate	which s	specifies the dime	nsions,
Mater	rials of construc	tion, pressure / temp	recognized North Am perature ratings		on marking	g of the fittings, or	
O Are n	ot covered by ti	he provisions of a red	cognized North	American stand	dard and a	are therefore manu	ufactured
to cor	mply with	1			as	supported by the	attached
data v	which identifies	the dimensions, mat	erials of constru	iction, pressure	e / tempera	ature ratings and t	he basis
		the marking of the fi				J	
	_	-	-				h
		nufacturer of these f					
•	-	hority, National Board o			_		
		d standard. The fitting			, for which	n I seek registratio	n, are
06001 06011 06002,0	36012, 06008 _, 06016, 06420 _, 0	06421 06425, 06426, 06440, 06441 064	45, 06446, 06381, 06386, 0641	6			
In support of	f this application	n, the following inform	nation, calculation	ons and / or tes	st data are	attached:	
							a ranari
Data snee	at, drawing (ii	ncl. Bill of materia	iis), burst pre	ssure test re	port, min	i. waii tricknes	s report
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II. Declar		Dad Oldeales				A PROSENT PRO	18/8/1 (0)(U)
	before me at	Bad Oldesloe	In the	city		of <u>germany</u>	
this 14th	day of	juni	LICHTEN	3c 2018		15 /	
Brix L	ichtenberg	, notary	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		9.7 au	Vile	
(print name)		Same and the same	S DE M	(Signature)	· fan		
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(Signature of	Commissioner of O		Z 10 21 1	3 ≈ 1			
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	Use Only			DVX 2			
		and belief, the application in the second in		irements of the I	Boiler and	Pressure Vessel S	Safety Act and
		613.56	Cur Category	19 0010	<u> </u>	Λ 4 .	4.2020
(Registration		412.00	- Jef	stered – MM DD YY	2	(Expiry Dale – MM	F·2028
(negisiration	i Hamber/			ministrator / Chief In:		A. BANU	
					100000	FT. DIINU	VITT



345 Carringview Drive Toronto Ontario MSW 6N9 Tel: 416 734 3300 Fax: 416 231 1626 Toll Free: 1 877 682 9772

www.tssa.org

August 14, 2018

MARC ZAUBITZER
HEROSE GMBH ARMATUREN UND METALLE
ELLY HEUSS KNAPP STR 12 POSTFACH 1561
BAD OLDESLOE D-23843
DE

Service Request Type: BPV-Fitting Registration

Service Request No.:

2355820

Your Reference No.:

Registered to:

HEROSE GMBH ARMATUREN UND METALLE

Dear MARC ZAUBITZER,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN No.:

0G20613.5

Main Design No.:

HEROSE Safety Relief Valves (see the attachment to the Statutory Declaration Form for

the scope of registration.)

Expiry Date:

14-Aug-2028

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

The stamped copy of the approved registration and the invoice are mailed separately. Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Mark Valcic

Engineer Specialist BPV

Tei.: 416-734-3494 Fax: 416-231-6183

Email: mvalcic@tssa.org

CEA / OF

ATTACHMENT TO

CRN.CSA-OGNO613.

Signed

178 Residate Bodlevard, Toronto, ON Canada M9W 1R3

06.06.2	Safety Programa Mal 14/16	Boiler	whate 1 of 2	178 Rexdate Boutevard	Herose GMBH ARMATUREN UND METALLE	Herose
	rechnical Standards of Vesser	Technical				:
	CRN 2000 9.3	CRN	T	620613		
-196°C - +185°C -321°F - +365°F	4	1.4 bar - 50 bar 20 psi - 726 gs.	1/2" - 1 1/4"	ASME BPVC VIII Div 1	like 06445with female thread A:	06446
-196°C - +185°C -321°F - +365°F	ASME SA479 Grade 304	1.4 bar - 50 bar 20 psi - 725 psi	1/2" - 1 1/4"	ASME BPVC	like 06440 with lifting device A	06445
-196°C - +185°C -321°F - +365°F	ASME SA479 Grade 304	1.4 bar - 50 bar 20 psi - 725 psi	1/2" - 1 1/4"	ASME BPVC VIII Div 1	like 06440 with female thread A	06441
-196°C - +185°C -321°F - +365°F	ASME SA479 Grade 304	1.4 bar - 50 bar 20 psi - 725 psi	1/2" - 1 1/4"	ASME BPVC VIII Div 1	like 06420 in stainless steel A	06440
-196°C - +185°C -321°F - +365°F	ASME SA479 Grade 304	1.4 bar - 50 bar 20 psi - 725 psi	1/2" - 1 1/4"	ASME BPVC VIII Div 1	like 06425with female thread A	06426
-196°C - +185°C -321°F - +365°F	ASME SA479 Grade 304	1.4 bar - 50 bar 20 psi - 725 psi	1/2" - 1 1/4"	ASME BPVC VIII Div 1	like 06420 with lifting device A	06425
-196°C - +185°C -321°F - +365°F	ASME SA479 Grade 304	1.4 bar - 50 bar 20 psi - 725 psi	1/2" - 1 1/4"	ASME BPVC VIII Div 1	like 06420 with female thread A	06421
-196°C - +185°C -321°F - +365°F	ASME SA479 Grade 304	1.4 bar - 50 bar 20 psi - 725 psi	1/2" - 1 1/4"	ASME BPVC VIII Div 1	A	06420
-196°C - +150°C -321°F - +302°F		5.1 bar - 55 bar 74 psi - 798 psi	1/4" - 1/2"	ASME BPVC VIII Div 1	like 06012 in gasthight	gastight
-196°C - +150°C -321°F - +302°F	EN12165 CW617N	5 bar - 55 bar 72 psi - 798 psi	1/4" - 1/2"	ASME BPVC VIII Div 1	like 06002 in gasthight	gastight
-196°C - +150°C -321°F - +302°F	ASME SA351 CF8M	5 bar - 55 bar 72 psi - 798 psi	1/4" - 1/2"	ASME BPVC VIII Div 1	like 06006 in stainless steel A	06016
-196°C - +150°C -321°F - +302°F		5 bar - 55 bar 72 psi - 798 psi	1/4" - 1/2"	ASME BPVC VIII Div 1	like 06002 in stainless steel A	06012
-196°C - +150°C -321°F - +302°F	ASME Code Case 1750	5 bar - 55 bar 72 psi - 798 psi	1/4" - 1/2"	ASME BPVC VIII Div 1	like 05002 with lifting devices A	06006
-196°C - +150°C -321°F - +302°F	EN12165 CW617N	5 bar - 55 bar 72 psi - 798 psi	1/4" - 1/2"	ASME BPVC VIII Div 1	A	06002
-196°C - +65°C -321°F - +149°F		5 bar - 55 bar 72 psi - 798 psi	1/4" - 1/2"	PED2014/68/EU in conjunction with DIN EN 4126	like 06001 in stainless steel w	06011
-196°C - +65°C -321°F - +149°F	W617N Case 1750	5 bar - 55 bar 72 psi - 798 psi	1/4" - 1/2"	PED2014/68/EU in conjunction with DIN EN 4126	₹ 7	06001
temperature range	ASTM material spec main temperature (inlet) body	pressure range	size	design standard	comment	Туре

06.06.201

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Type	comment	design standard	size	pressure range	ASTM material spec main temperature	temperature
					(inlet) body	range
06381		ASME BPVC VIII Div 1	112" - 314"	2 bar - 25 bar	VC CECTO CEVA	-196°C - +185°C
			10 20	30 psi - 363 psi	ASIMIL SA47 9 GIAGE 304	-321°F - +365°F
06386	like 06381 with bronze outlet	ASME BDVC VIII Div 1	110" 4"	2 bar - 25 bar	ACME CA 470 CLASS	-196°C - +185°C
			1 - 7/1	30 psi - 363 psi	ASIMIE SA479 GIAGE 304	-321°F - +365°F
06416	06416 like 06386 with lifting device	ASME BPVC VIII Div 1	110" - 1"	2 bar - 25 bar	VOVER CANZO CLASS	-196°C - +185°C
	000		- 711	30 psi - 363 psi		-321°F - +365°F







CERTIFICATE

Management system as per DIN EN ISO 9001 : 2015

In accordance with TOV NORD CERT procedures, it is hereby certified that

HEROSE GMBH
ARMATUREN UND METALLE
Elly-Heuss-Knapp-Straße 12
23843 Bad Oldesloe
Germany



with the site Herose Valves Co., Ltd., Wanda Road 41-16#, Building 33, Jingang Industrial Park Dalian Economy & Technology Development Zone, Dalian 116600 - CHINA

applies a management system in line with the above standard for the following scope

Development, manufacture and sales of industrial valves and pressure safety valves

Certificate Registration No. 78 100 023710 Audit Report No. 3519 6482 Validity of previous certificate: 2017-08-15 Valid from 2017-08-29

Valid until 2020-08-14 Initial certification 2002

Essen, 2017-08-29

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular surveillance audits.

TÜV NORD CERT GmbH

at TÜV NORD CERT GmbH

Langemarckstraße 20

45141 Essen

www.tuev-nord-cert.com





178 Rexdale Blvd. Toronto, Ontario Canada M9W 1R3 Tel: (416) 747-4000 www.csagroup.org



March 2017

<u>CRN – Canadian Registration Numbers - Saskatchewan</u>

The Province of Saskatchewan participates with Quebec and the Canadian Standards Association (CSA Group) for the registrations of "Fittings".

Per an agreement with CSA Group in April 1998, Saskatchewan recognizes registrations done by CSA Group and accepts such fittings for use in Saskatchewan.

The letters "CSA" are applied as a prefix to the CRN to indicate which "Fittings" have been registered in this manner. You should inform your clients of this additional marking requirement and that "Fittings" registered by CSA Group are accepted for use in Saskatchewan Canada.